

INVERDELTA WI STICK[SMAW]

PRODUCT DESCRIPTION

Industrial on wheels stick welder
 IGBT full bridge technology
 Advanced voltage compensation technology allows the +/-15% voltage fluctuation.
 Stepless current setting
 Built-in anti-sticking, hot start & arc force adjustable
 High duty cycle and welding capacity
 Carbon arc gouging function
 Allow extension 100m connection cable
 Welds a Variety of Materials, available for basic, rutile, cellulosic electrode
 Available for remote control
 Suitable as multi-head welding power source



■ TECHNICAL PARAMETER

Model	INVERDELTA 400WI	INVERDELTA 500WI	INVERDELTA 630WI
Input Power (V)	380	380	380
Rated Input Current (A)	21.6	31.7	41.8
Rated Input Capacity (kVA)	18.4	27	35.5
Rated Open Circuit Voltage(V)	76	82	91
Welding Current Adjustment Range(A)	25-400	25-500	25-630
Rated Output(A) (20°C) / (40°C)	100%/60%@400	100%/60%@500	100%/60%@630
Weight (kg)	45	49	49
Electrode Diameter (mm)	1.6-5.0	1.6-5.0	1.6-5.0
LxWxH (mm)	690x430x810	690x430x810	690x430x810

■ PARTS

ACCESSORIES



OPTIONAL

