

AC SA STICK[SMAW]

PRODUCT DESCRIPTION

Single phase, AC output
On wheel, Fan cooled
Stepless current setting
Power indicator
20% duty cycle
Rutile electrode



50/60
Hz



1
PHASE



■ TECHNICAL PARAMETER

Model	AC 250 SA	AC 300 SA
Input Power (V)	110/220	110/220
Rated Input Current (A)	54/72	60/75
Rated Input Capacity (kVA)	12	13.2
Rated Open Circuit Voltage(V)	76	78
Welding Current Adjustment Range(A)	50-225/40-190	55-250/50-210
Rated Output(A) (20°C) / (40°C)	20%@200/100	20%@225/150
Weight (kg)	52	55
Electrode Diameter (mm)	2-5	2-5
LxWxH (mm)	540x365x550	540x365x550

■ PARTS

ACCESSORIES



OPTIONAL

